

| GANPATUNIVERSITY | | | | | | | | | |
|--------------------------------|-------------------------------------|--|--------------|-------------------------------------|-----------|--|--|--|--|
| FACULTY OF DIPLOMA ENGINEERING | | | | | | | | | |
| Programme | Diploma in Petrochemical Technology | | | | | | | | |
| Semester | IV | | | Version | 1.0.0.0 | | | | |
| Effective from Academic Year | 2026-27 | | | Effective for the batch Admitted in | July 2025 | | | | |
| Subject code | 1PCT4102 | | Subject Name | Natural Gas Processing | | | | | |

I. TEACHING-LEARNING AND ASSESSMENT SCHEME

| Course Type | Course Code | Learning Scheme | | | | | | Assessment Scheme | | | | | | | | | | |
|----------------------|-------------|---|----|----|-------------------------------|-----|---------|-------------------|--------------------------------|-------|-----|-----------|-------|-------|-------------|-----|-------------|-----|
| | | Actual Contact Hrs./Week | | | SLH | NLH | Credits | Theory | | | | Practical | | | Based on SL | | Total Marks | |
| | | CL | TL | LL | | | | FA-TH | SA-TH | TOTAL | | FA-PR | SA-PR | TOTAL | | SLA | | |
| | | | | | | | | MAX | MAX | MAX | MIN | MAX | MAX | MAX | MIN | MAX | MIN | |
| DSC | 1PCT2402 | 3 | - | 0 | 3 | 6 | 3 | 40 | 60 | 100 | 40 | 30 | - | - | - | 20 | 08 | 120 |
| Abbreviation: | | CL- Classroom Learning | | | TL - Tutorial Learning | | | | LL - Laboratory Learning | | | | | | | | | |
| | | SLH - Self Learning Hours | | | NLH - Notional Learning Hours | | | | SLA - Self Learning Assessment | | | | | | | | | |
| | | FA - Formative Assessment (Term work +Mid Sem Exam +Attendance) | | | | | | | SA - Summative Assessment | | | | | | | | | |

II. PRE-REQUISITES

Students should have basic knowledge of chemistry, chemical engineering principles, energy resources, petroleum processes, and industrial safety concepts.

III. INDUSTRY /EMPLOYER EXPECTED OUTCOMES

After completing this course, students are expected to understand natural gas production, processing, and utilization, assist in the operation of gas processing and separation units, follow industrial safety practices in gas handling, support storage, transportation, and distribution activities, and comply with environmental and safety regulations.

IV. COURSE LEARNING OUTCOMES

At the end of the course, students will be able to:

- **CO1:** Explain the origin, composition, and importance of natural gas along with upstream processes of crude oil and natural gas
- **CO2:** Apply principles of absorption and adsorption in gas processing
- **CO3:** Describe gas processing, separation techniques, and related safety hazards
- **CO4:** Explain storage, transportation, distribution systems, and marketing including CBM

V. THEORY LEARNING OUTCOMES AND ALIGNED COURSE CONTENT:

| Name of Unit | Theory Learning outcomes(TLO's) aligned to CO's | Learning Content mapped with Theory Learning outcomes(TLO's)&CO's | Marks | Hours |
|---|--|---|-----------|-----------|
| Unit-1 Introduction to Natural Gas | TLO 1.1 Define natural gas and explain its origin TLO 1.2 Describe composition and properties of natural gas TLO 1.3 Identify natural gas fields and reserves in India TLO 1.4 Explain the role of natural gas in the energy sector TLO 1.5 Explain contribution of NG industries to Indian economy TLO 1.6 Explain techniques of natural gas utilization TLO 1.7 Explain upstream sector of petroleum industry TLO 1.8 Describe exploration stages TLO 1.9 Describe production methods | 1.1 Introduction of natural gas 1.2 Composition and properties of natural gas 1.3 NG fields and reserves in India 1.4 Energy scenario and role of NG 1.5 Major NG producing industries and contribution 1.6 Techniques of natural gas utilization 1.7 Introduction to upstream sector 1.8 Exploration of crude oil and NG 1.9 Production of crude oil and NG | 14 | 13 |
| Unit-2 Gas Processing Techniques | TLO 2.1 Define gas absorption and its importance TLO 2.2 Explain absorption principles TLO 2.3 Describe packed tower design TLO 2.4 Apply material balance TLO 2.5 Explain adsorption principles TLO 2.6 Identify adsorption equipment TLO 2.7 Explain conventional separation techniques TLO 2.8 Describe advanced separation techniques TLO 2.9 Explain sulphur recovery TLO 2.10 Describe LPG, LNG & CNG system | 2.1 Gas absorption process 2.2 Principles of gas absorption 2.3 Packed tower design and materials 2.4 Material balance in absorption 2.5 Adsorption principles and equations 2.6 Adsorption equipment and applications 2.7 Conventional separation techniques 2.8 Advanced gas separation methods 2.9 Sulphur recovery process 2.10 LPG, LNG, CNG system and operation | 19 | 13 |
| Unit-3 Storage and Transportation of Natural Gas | TLO 3.1 Explain NG hydrates and coal gasification TLO 3.2 Describe GTL conversion TLO 3.3 Explain underground storage TLO 3.4 Identify transportation methods TLO 3.5 Explain transmission and CGD TLO 3.6 Explain compressor sizing basics | 3.1 NG hydrates and in-situ coal gasification 3.2 Gas-to-liquid conversion 3.3 Underground storage of NG 3.4 Types of NG transportation 3.5 Transmission and CGD systems 3.6 Compressor sizing principles | 15 | 11 |
| Unit-4 Marketing, CBM and Safety Hazards | TLO 4.1 Explain NG marketing scenario TLO 4.2 Define CBM TLO 4.3 Explain CBM utilization TLO 4.4 Identify NG safety hazards TLO 4.5 Explain preventive measures | 4.1 Current NG marketing scenario 4.2 Introduction to CBM 4.3 Uses of CBM 4.4 Safety hazards of natural gas 4.5 Prevention and control of hazards 4.6 Safety rules and regulations | 12 | 08 |

| | | | |
|--|---|--|--|
| | TLO 4.6 Explain importance of safety regulations | | |
|--|---|--|--|

VI. SUGGESTED MICRO PROJECT / ASSIGNMENTS / ACTIVITIES FOR SELF LEARNING / SKILL DEVELOPMENT (SELF LEARNING)

- Prepare a report on **composition, properties, and uses of natural gas** with reference to Indian energy scenario.
- Collect data and present a **case study on a major natural gas producing field or company in India** (ONGC, GAIL, Reliance).
- Draw a **flow chart of upstream processes** involved in crude oil and natural gas production and explain each step.
- Solve **numerical problems on gas absorption or adsorption** based on material balance concepts.
- Prepare a **comparison chart of LPG, LNG, and CNG systems** based on storage, transportation, safety, and applications.
- Prepare a **model or PPT on natural gas transportation and city gas distribution (CGD) system.**

VII. LIST OF REFERENCE BOOKS

| SR.NO | TITLE | AUTHOR | PUBLICATION |
|-------|--------------------------------------|--------------------|---|
| 1 | Petroleum Production | Bradly H. B | Society of Petroleum Engineers (SPE), USA |
| 2 | Gas Processing | Janes A | Gulf Publishing Company, Houston |
| 3 | Petroleum Production (Volume I & II) | D. R. Introduction | McGraw-Hill Book Company |

VIII. LINK OF LEARNING WEB RESOURCE

| | |
|---|---|
| 1 | https://nptel.ac.in/ |
| 2 | http://www.vlab.co.in/ |
| 3 | http://www.howstuffworks.com/ |
| 4 | http://en.wikipedia.org/wiki/ |

IX. SUGGESTED WEIGHTAGE TO LEARNING EFFORTS & ASSESSMENT PURPOSE

| Unit | Unit Title | Aligned COs | Learning Hours | R-Level | U-Level | A-Level | Total Marks |
|------|---|-------------|----------------|---------|---------|---------|-------------|
| 1 | Introduction to Natural Gas | CO1 | 13 | 06 | 04 | 04 | 14 |
| 2 | Gas Processing Techniques | CO2 | 13 | 07 | 06 | 06 | 19 |
| 3 | Storage and Transportation of Natural Gas | CO3 | 11 | 05 | 05 | 05 | 15 |
| 4 | Marketing, CBM and Safety Hazards | CO4 | 08 | 05 | 04 | 03 | 12 |
| | Grand Total | | 45 | 23 | 19 | 18 | 60 |

X. COs AND POs AND PSOs MAPPING

| Course outcome (Cos) | Programme Outcomes (POs) | | | | | | | Programme Specific Outcomes (PSOs) | | |
|---|--------------------------|-----|-----|-----|-----|-----|-----|------------------------------------|------|------|
| | PO1 | PO2 | PO3 | PO4 | PO5 | PO6 | PO7 | PSO1 | PSO2 | PSO3 |
| CO1 | 3 | 2 | 2 | 1 | 2 | 3 | 2 | 2 | 3 | 2 |
| CO2 | 2 | 3 | 2 | 2 | 2 | 1 | 1 | 2 | 3 | 2 |
| CO3 | 3 | 2 | 1 | 2 | 2 | 2 | 2 | 3 | 3 | 3 |
| CO4 | 3 | 3 | 2 | 3 | 1 | 1 | 1 | 2 | 2 | 2 |
| Legends: -3- <i>High</i> 2- <i>Moderate/Medium</i> 1- <i>Slight/Low</i> 0- <i>None</i> | | | | | | | | | | |